**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Model</th>
<th>TSC-RS-120</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inspection Speed</strong></td>
<td>Max. 150bpm (100bpm without stabilizer unit)</td>
</tr>
<tr>
<td><strong>Bag Inspection Range</strong></td>
<td>Length: 100 - 650mm, Width: 50 - 330mm, Thickness: 15 - 123mm</td>
</tr>
<tr>
<td><strong>Inspection Accuracy</strong></td>
<td>Pinhole: 3mm (at 150bpm)</td>
</tr>
<tr>
<td><strong>Minimum Thickness Graduation</strong></td>
<td>0.01mm</td>
</tr>
<tr>
<td><strong>Display Language</strong></td>
<td>Multiple (7 languages)</td>
</tr>
<tr>
<td><strong>Preset Numbers</strong></td>
<td>Max. 200</td>
</tr>
<tr>
<td><strong>Construction</strong></td>
<td>IP - 30</td>
</tr>
<tr>
<td><strong>Material &amp; Finish</strong></td>
<td>Painted steel and aluminum</td>
</tr>
<tr>
<td><strong>Dimension</strong></td>
<td>2795mm (L) x 655mm (W)</td>
</tr>
<tr>
<td><strong>Machine Weight</strong></td>
<td>Approx. 283kg (with RCU)</td>
</tr>
</tbody>
</table>

(*): Depends on product shape and condition.
(“): Depends on inspection speed.

**DIMENSIONS** unit: mm

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**iTPS Integration**

Expanding seal checker performance with network capability.

The Ishida Total Packaging System (iTPS) network integrates the TSC-RS Seal Checker and other Ishida equipment into an Ethernet network, and exchanges the data using a Windows®-based PC via OPC or DDE service technology. Current and historical production data can be easily shared with this network capability.

* Windows is a registered trademark of Microsoft Corporation.

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**ISHIDA CO., LTD.**

44 SANNO-CHO, SHOGOIN, SAKYO-KU
KYOTO, 606-8392 JAPAN
PHONES: 81-75-771-4141
FACSIMILE: 81-75-751-1634
URL: http://www.ishida.com

Specifications and design are subject to change without notice.
TSC-RS Seal Checker

Smooth supply of bags

- Bag settling brushes provide gentle agitation to smooth bags before entering the inspection area. The height and angle of brushes are easily repositioned to suit bag thickness.
- A J-belt conveyor with adjustable belt speed precisely controls the pitch of bags for stable transition of product onto the conveyor.
- Adjustable infeed conveyor minimizes drop distance of bags into the unit.
- Ishida’s unique stabilizer unit, a double brush system that provides consistent product pitch and reduces bag skewing, is a required option for highest speed operation.

Precise inspection

- Servo motor control allows optimum adjustment of inspection head pressure on the bags for greater leak detection accuracy.
- Inspection plate is made of mesh material to insure proper detection of improper back seals.
- An optional pre-rejector detects and air-ejects double and other improper bags from the line before entering the inspection area.

User-friendly and flexibility

- Large 12.1 inch color RCU touch screen panel.
- RCU position switchable (left and right).
- Integration with iTPS Ishida Total Packaging System allows comprehensive production and data management.
- Servo motor control allows optimum adjustment of inspection head pressure on the bags for greater leak detection accuracy.
- Inspection plate is made of mesh material to insure proper detection of improper back seals.

Sanitary design

- The inspection head lifts easily out of the way, creating full open access for cleaning and maintenance.
- Detachable bag settling brushes simplify clean-up procedures.
- Cleaning brushes under the infeed and inspection conveyors remove product particles and prevent product accumulation.
- The slide-type inspection cover is easy to open, even in small spaces.

Options

- Data printer provides hard copy recording of preset parameters and performance data.
- Camera loads product photos onto RCU’s operation screen to help operators select the correct product preset.

Accurate leak detection, gentle bag handling, and user-friendly operation deliver superior quality control on high-speed packaging lines up to 150 bags per minute. Ishida’s state-of-the-art technology precisely checks bags up to 120mm thick and up to 330mm wide. Ishida’s proprietary feedback control system insures that the servo operated inspection head applies optimum pressure on the bag for precise seal checking, maximizing performance and preventing product damage.